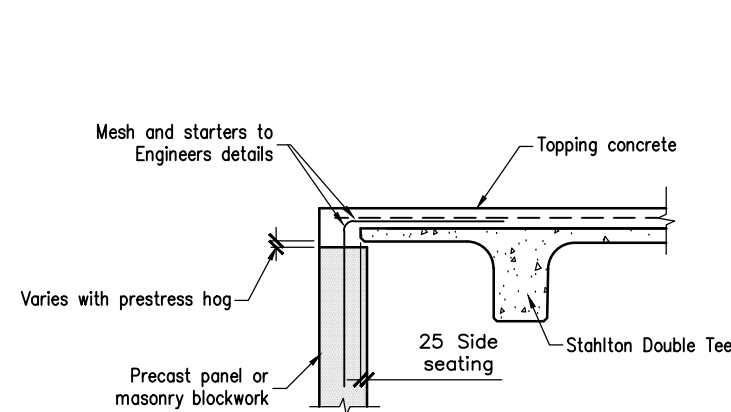
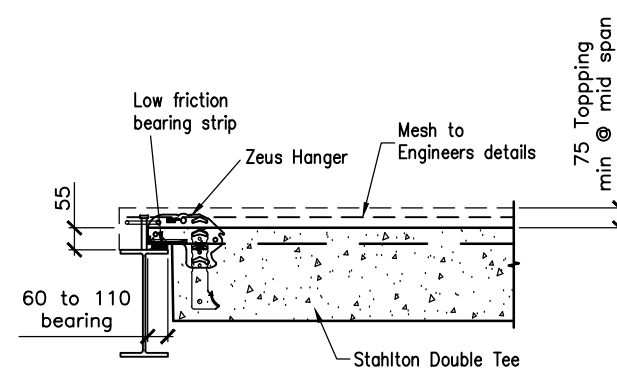
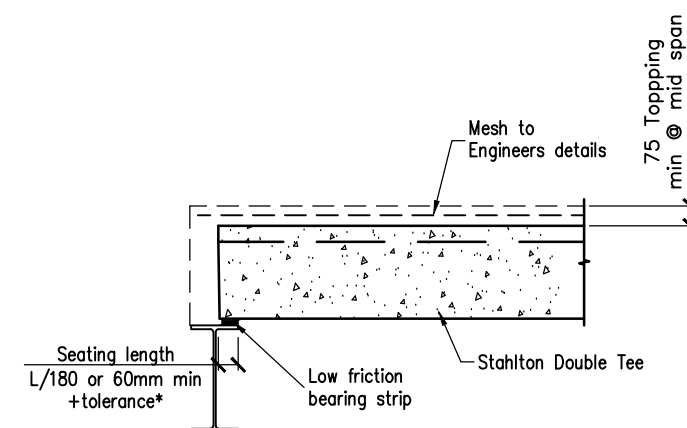




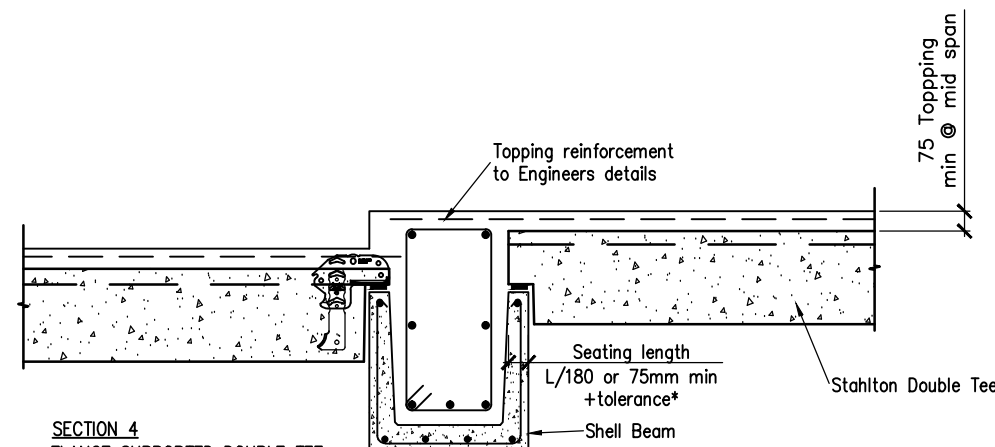
SECTION 1
SIDE SEATING FOR DOUBLE TEE



SECTION 2
DOUBLE TEE SEATING ON STEEL BEAM

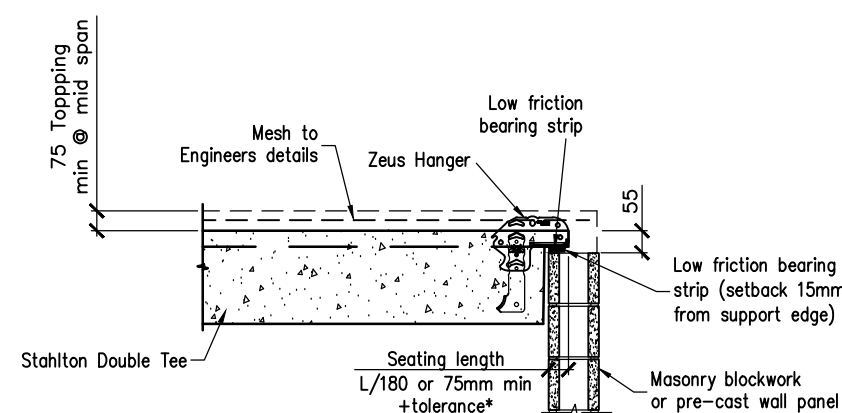


SECTION 3
LEG SUPPORTED DOUBLE TEE
SEATING ON STEEL BEAM



SECTION 4
FLANGE SUPPORTED DOUBLE TEE
ON SHELL BEAM

SECTION 4
PARTIAL LEG SUPPORTED DOUBLE TEE
ON SHELL BEAM



SECTION 5
DOUBLE TEE SEATING ON BLOCK WALL

Double Tee Notes

- 1: Concrete and Topping
 - (A) Double Tee concrete strength at 28 days = 50MPa, release strength to be 28MPa minimum.
 - (B) Topping concrete is to be a minimum of 25MPa at 28 days, or as specified by the engineer and a minimum of 75mm thick. Refer to engineers drawings for specified topping profile.
 - (C) Topping reinforcing as per engineers' drawings.
- 2: Seating
 - (A) It is recommended units shall be seated on McDowell bearing strip.
 - (B) End Seating: Greater of 85mm or span/180 + 15mm typical on concrete, 75mm typical on steel if under 75mm or span/180 on concrete or less 15mm on steel please consult Stahlton.
- 3: Handling
 - (A) Units shall be stacked for storage or transport on timber dunnage positioned as per Stahlton handling detail.
 - (B) Units are to be lifted only at lifting eyes.

- 4: Temporary Propping
 - (A) Temporary propping is shown on the layout plan thus (required pre camber in millimetres). Props (?mm). Props should be in place before landing of units.
 - (B) The contractor is to design a suitable temporary propping system capable of supporting the precast units plus all construction loads.
 - (C) Props are to remain in place until topping concrete has reached 14MPa
- 5: Dimensions

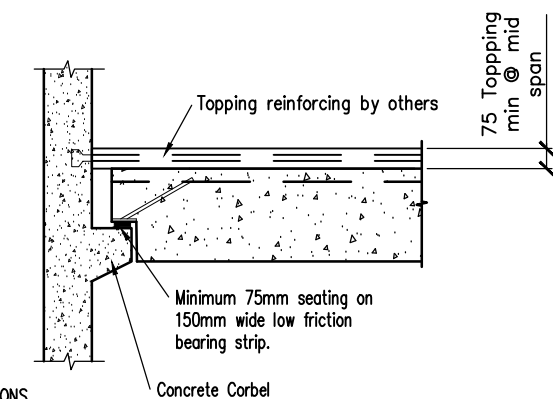
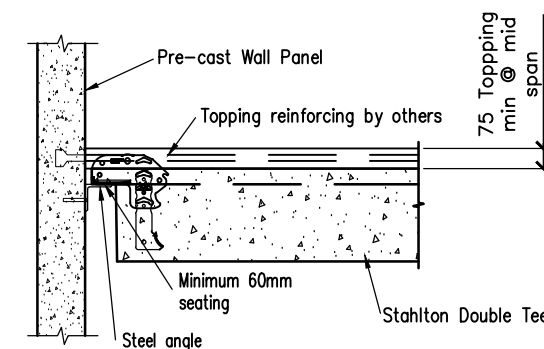
The contractor is to check and confirm dimensions of all precast units and sign approval for manufacture.
- 6: Design
 - (A) For further sectional and reinforcing details see engineers drawings.
 - (B) Design loads as shown on drawings.
- 7: Fire Ratings

FRR equals 1.0 hours
- 8: Weatherproofing

The contractor shall ensure that all weatherproofing details, including chases, drip grooves, steps, falls, water stops, watertight membranes, etc. are adequate for their purpose.
- 9: Surface Finish

Top: Light Broom Finish
Bottom (Mold Face): F4
- 10: Penetrations

Floor penetrations for drainage fittings, service ducts, pipes, conduits etc shall be positioned to miss prestressed strands. Contact Stahlton for guidance if in doubt.



WALL PANEL OPTIONS